2U 19”/23” Rack-mount Model
2U 19”/23” Open Frame Cabinet model

RM-PSW2KVA Series
Pure Sine Wave Inverter

User Manual

RM-PSW122KVA/E
RM-PSW242KVA/E
RM-PSW482KVA/E
RM-PSW1102KVA/E
RM-PSW2202KVA/E

www.heliosps.com
List of Contents

1. Features
   1-1 Application 2
   1-2 Electrical performance 3
   1-3 Mechanical drawings 4

2. Introduction
   2-1 Front panel operations 5
   2-2 Rear panel operations 6
   2-3 Installation 8
   2-4 Quick hook – up and testing 8
   2-5 AC safety grounding 10
   2-6 Making DC wiring connections 11
   2-7 Inverter operation 12
   2-8 Cooling fan working code 14

3. Maintenance 14

4. Troubleshooting guide 14

5. Warranty 15

6. Important safety striations
   6-1 General safety precautions 16
   6-2 Precautions when working with batteries 16

7. Appendices A
   7-1 Dip switch 17
   7-2 Tune VR 17
1. Features

- Pure sine wave output (THD < 3%) R Load
- By pass function
- Output frequency : 50 / 60Hz switch
- RS – 232 interface / remote controls port / Wire connection to PC
- Wired Remote control
- Thermostatically controlled cooling fan
- Advanced microprocessor
- Protection : Input low voltage Overload Short circuit
  Low battery alarm Input over voltage over temperature

1-1 Utilities Application

1-1-1 Power tools – circular saws, drills, grinders, sanders, buffers, weed and hedge trimmers, air compressors.

1-1-2 Office equipment – computers, printers, monitors, facsimile machines, scanner.

1-1-3 Household items – vacuum cleaners, fans, fluorescent and incandescent lights, shavers, sewing machines,

1-1-4 Kitchen appliances – microwave ovens, refrigerators and freezers, coffee makers, blenders, ice markers, toasters.

1-1-5 Industrial equipment – metal halide lamp, high – pressure sodium lamp.

1-1-6 Home entertainment electronics – television, VCRs, video games, stereos, musical instruments, satellite equipment.
# 1-2 Electrical Performance

<table>
<thead>
<tr>
<th>Specification</th>
<th>Model</th>
</tr>
</thead>
<tbody>
<tr>
<td>Item</td>
<td>RM-PSW 122KVA (2U)</td>
</tr>
<tr>
<td>Continuous Output Power</td>
<td>2000W</td>
</tr>
<tr>
<td>Surge Rating</td>
<td>3Min 2300W</td>
</tr>
<tr>
<td>Peak</td>
<td>4000W</td>
</tr>
<tr>
<td>Input Voltage</td>
<td>12V 24V 48V 110V 220V 12V 24V 48V 110V 220V</td>
</tr>
<tr>
<td>Frequency</td>
<td>50/60Hz ± 0.05% (Switch Selectable)</td>
</tr>
<tr>
<td>Peak Output Current</td>
<td>25A 11A</td>
</tr>
<tr>
<td>Efficiency (full load)</td>
<td>86% 88% 90% 94% 94% 87% 90% 92% 94% 94%</td>
</tr>
<tr>
<td>No Load Current Draw</td>
<td>1.45A 0.7A 0.45A 0.38A 0.18A 1.47A 0.8A 0.47A 0.4A 0.2A</td>
</tr>
<tr>
<td>Output Waveform</td>
<td>R Load Pure Sine Wave &lt;3% THD</td>
</tr>
<tr>
<td>Output Voltage Adjustment</td>
<td>100 ~ 120V (Tune VR) 200~240V (Tune VR)</td>
</tr>
<tr>
<td>P.F.</td>
<td>1.0 1.0</td>
</tr>
<tr>
<td>DC Input over voltage alarm</td>
<td>15.5VDC 31VDC 61VDC 135VDC 270VDC 15.5VDC 31VDC 61VDC 135VDC 270VDC</td>
</tr>
<tr>
<td>DC Input over voltage shut-down</td>
<td>16.0VDC 32.0VDC 62.0VDC 140VDC 275VDC 16.0VDC 32.0VDC 62.0VDC 140VDC 275VDC</td>
</tr>
<tr>
<td>DC Input under voltage alarm</td>
<td>10.5VDC 21.0VDC 43.0VDC 95VDC 185VDC 10.5VDC 21.0VDC 43.0VDC 95VDC 185VDC</td>
</tr>
<tr>
<td>DC Input under voltage shut-down</td>
<td>10.0VDC 20.0VDC 42.0VDC 90VDC 180VDC 10.0VDC 20.0VDC 42.0VDC 90VDC 180VDC</td>
</tr>
<tr>
<td>Protection</td>
<td>Overload, Short Circuit, Reverse Polarity (Fuse), Over/Under Input Voltage, Over Temperature</td>
</tr>
<tr>
<td>Digital Display</td>
<td>OVP, UV, OTP, OLP, VAC, AMP, WATT, VDC, TEMP, Hz</td>
</tr>
<tr>
<td>Alarm</td>
<td>Rear Panel Alarm Relay (NO, COM, NC) For DC Under or Overvoltage (rated 250vac 5A)</td>
</tr>
<tr>
<td>EMC</td>
<td>FCC Class A</td>
</tr>
<tr>
<td>Interface Control Port</td>
<td>RS-232 With Baud Rate 2400, 4800, 9600, 19200 (Switch Selectable)</td>
</tr>
<tr>
<td>Remote Control Unit</td>
<td>Optional</td>
</tr>
<tr>
<td>AC Input</td>
<td>110V AC 220V AC</td>
</tr>
<tr>
<td>AC Frequency</td>
<td>(50Hz ~ 60 Hz) ± 3% (50Hz ~ 60 Hz) ± 3%</td>
</tr>
<tr>
<td>Bypass</td>
<td>4<del>6ms 4</del>6ms</td>
</tr>
<tr>
<td>Operating Temperature</td>
<td>-20℃ to 50℃</td>
</tr>
<tr>
<td>Storage Temperature</td>
<td>-30℃ to 70℃</td>
</tr>
<tr>
<td>Dimensions</td>
<td>435(L) × 424(W) × 88(H) mm</td>
</tr>
<tr>
<td>Weight</td>
<td>12.8kgs</td>
</tr>
</tbody>
</table>

Note: The specifications are subject to change without notice.
2. **Introduction:**

   The power inverter series are the member of the most advanced line of mobile AC power systems available.

   To get the most out of the power inverter, it must be installed and used properly.

   Please read the instructions in this manual before installing and using this model.

2-1 **Front Panel Operation:**

2-1-1 Front view:

2-1-2 ON / OFF switch:

   Power ON / OFF switch, leave in the OFF position during installation.

2-1-3 Function Key

   When sequentially push “Function Key”, it will display various status on the function screen, Such as VAC, Amp, watts… and so on.

   When malfunction is occurred, its display will be flashed on the screen.

2-1-4 AC outlet (Outlet sockets available):

<table>
<thead>
<tr>
<th>Universal</th>
<th>Australia / New Zealand</th>
</tr>
</thead>
<tbody>
<tr>
<td><img src="image1" alt="Universal" /></td>
<td><img src="image2" alt="Australia/New Zealand" /></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>United Kingdom</th>
<th>Continental European (Schuko)</th>
</tr>
</thead>
<tbody>
<tr>
<td><img src="image3" alt="United Kingdom" /></td>
<td><img src="image4" alt="Continental European (Schuko)" /></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>North America (GFCI)</th>
<th>North America</th>
</tr>
</thead>
<tbody>
<tr>
<td><img src="image5" alt="North America (GFCI)" /></td>
<td><img src="image6" alt="North America" /></td>
</tr>
</tbody>
</table>
2-2 Rear Panel Operation:

2-2-1 Ventilation openings:
Do not obstruct, allow at least 3 inch for air flow.

2-2-2 Battery terminals:
Connect to 12V / 24V / 48V battery or other 12V / 24V / 48V power Source.
【+】 is positive, 【−】 is negative. Reverse polarity connection will blow internal fuse and may damage inverter permanently.

Alarm relay operation:
Voltage free contacts (NO, COM, NC)
1) With normal dc supply ON and inverter output OK, and AC by pass supply available:
   • NC and COM is closed.
2) With normal dc supply ON and inverter output OK, and AC by pass supply not available:
   • NO and COM is closed.
3) Inverter shutdown due to: “OTP, OVP, UVP, OLP, short load”
   • NC and COM is closed.

2-2-3 RS-232C:
Connect to remote control unit (option accessory) or connect to computer to remote control working status.

FOR REMOTE CONTROL

INVERTER-TX
SHUTDOWN
INVERTER-RX
DC POWER

PIN6=PCB BORD 5V
PIN7=REMOTE ON/OFF
PIN9=VCC GND
* PIN6, PIN7, PIN9 ARE FOR REMOTE CONTROL USE, NOT FOR PC CONNECTION.
WARNING!
Any damages caused by using incorrect RS232 cable will be outside of our warranty scope. If you are not sure which one is correct RS232 cable, please purchase the correct RS232 cable from us directly.

2-2-4 Connect chassis ground terminal to earth or to vehicle chassis using # 8 AWG wire.

WARNING!
Operation of the inverter without a proper ground, connection may result in an electrical safety hazard.

WARNING!
Shock Hazard. Before proceeding further, carefully check the inverter is NOT connected to any batteries, and that all wiring is disconnected from any electrical sources. Do not connect the output terminals of the inverter to an incoming AC source.
2-3 Installation:
Where to install;
The power inverter should be installed in a location that meets the following requirements.
2-3-1 Dry – Do not allow water to drip or splash on the inverter.

2-3-2 Cool – Ambient air temperature should be between -20°C and 50°C, the cooler the better.

2-3-3 Safe – Do not install in a battery compartment or other areas where flammable fumes may exist, such as fuel storage areas or engine compartments.

2-3-4 Ventilated – Allow at least one inch of clearance around the inverter for air flow. Ensure the ventilation openings on the rear and bottom of the unit are not obstructed.

2-3-5 Dust-free – Do not install the RM-PSW2KVA/E Inverter in a dusty environments where are dust, wood particles or other filings/shavings. The dust can be pulled into the unit when the cooling fan is operating.

2-3-6 Close to batteries – Avoid excessive cable lengths but do not install the RM-PSW2KVA/E Inverter in the same compartment as batteries. Use the recommended wire lengths and sizes (see section 2-6). Also do not mount the RM-PSW2KVA/E Inverter where it will be exposed to the gases produced by the battery. These gases are very corrosive and prolonged exposure will damage the RM-PSW2KVA/E Inverter.

2-4 Quick hooks – up and testing:
2-4-1 Unpack and inspect the power inverter, check to see that the power switch in the OFF position.

2-4-2 Connect the cables to the power input terminals on the rear panel of power inverter. The red terminal is positive (+) and black terminal is negative (-). Insert the cables into the terminals and tighten relative nut to clamp the wires securely.

WARNING!
You may observe a spark when you make this connection since current may flow to charge capacitors in the power inverter. Do not make this connection in the presence of flammable fumes. Explosion or fire may result.
2-4-3 Before proceeding further, carefully check that cable you have just connected negative terminal of inverter to the negative output power source.

**WARNING!**
Make sure all the DC connections are tight (torque to 9-10 ft-lbs, 11.7-13Nm). Loose connections will overheat and could result in a potential hazard.

2-4-4 Connect the cable from the negative terminal of the inverter to the negative terminal of the power source. Make a secure connection.

**CAUTION!**
Reverse polarity connection will blow a fuse in inverter and may permanently damage the inverter. Damage caused by reversing polarity connection is not covered by our warranty.

2-4-5 Set the power switch to the ON position; you will hear the “bi-bi-bi” sound. At the same time, the display is showed the word “ASIAN” for two times. After that, you will hear the continuous sound from internal alarm. Then, the AC voltage shows on the display. It means the device has done the operation.

2-4-6 Set the power switch to the OFF position; the device shut down completely.

2-4-7 Please use a power meter accurately measure the true output R.M.S. voltage of inverter. We use a power meter such as IDRC CP-350 or ABM 2019 to measure our product.
2-5 AC Safety Grounding:

During the AC wiring installation, AC input and output ground wires are connected to the inverter. The AC input ground wire must connect to the incoming ground from your AC utility source.

The AC output ground wire should go to the grounding point for your loads (for example, a distribution panel of bus chassis).

2-5-1 Neutral Grounding (GFCI's):

2-5-1-1 120V models: The neutral conductor of the AC output circuit of the RM-PSW2KVA/E Inverter is automatically connected to the safety ground during inverter operation. This conforms to national electrical code requirements that separately derived AC sources (such as inverter and generators) have their neutral conductors tied to ground in the same way that the neutral conductor from the utility is tied to ground at the GFCI breaker panel. For models configured with a transfer relay, while AC utility power is presenting and the YK-PSW2KVA/E Inverter is in bypass mode, this connection (neutral of the YK-PSW2KVA/E Inverter’s AC output to input safety ground) is not present so that the utility neutral is only connected to ground at your breaker panel, as required.

2-5-1-2 230V models: There is no connection made inside the YK-PSW2KVA/E Inverter from either the line or neutral conductor to the safety ground.

Ground Fault Circuit Interrupters (GFCI'S):

Installations in Recreational Vehicles (for North American approvals) will require GFCI protection of all branch circuit connected to the AC output of the hardwire terminal equipped inverter. In addition, electrical codes require GFCI protection of certain receptacles in residential installations. While the pure sine wave output of the inverter is equivalent to the waveform provided by utilities, compliance with UL standards requires us to test and recommend specific GFCI. Our company has tested the following GFCI-protected 20A receptacles and found that they functioned properly when connected to the output of the inverter.

WARNING!

Do not operate the power inverter without connecting it to Ground.

Electrical shock hazard may result.
2-6. Marking DC Wiring Connections:
Follow this procedure to connect the battery cables to the DC input terminals on the PSW2KVA/E Inverter. Your cables should be as short as possible (ideally, less than 10 feet / 3 meters) and large enough to handle the required Current in accordance with the electrical codes or regulations applicable to your installation.
Cables that are not an adequate gauge (too narrow) or are too long will cause decreased inverter performance such as poor surge capability and frequent low input voltage warnings and shutdowns.
These low input voltage warnings are due to DC voltage drop across the cables from the inverter to the batteries.
The longer and narrower these cables, the greater the voltage drop.

**WARNING!**
The installation of a fuse must be on positive cable. Failure to place a fuse on "+" cables running between the inverter and battery may cause damage to the inverter and will void warranty.

Increasing your DC cable size will help improve the situation.
Our company recommends the following cables for optimum inverter performance (apply both 120V and 230V versions)

<table>
<thead>
<tr>
<th>Model No</th>
<th>Wire AWG</th>
<th>Input Current</th>
<th>Inline Fuse</th>
</tr>
</thead>
<tbody>
<tr>
<td>RM-PSW122KVA</td>
<td>#2/0</td>
<td>233A</td>
<td>250A</td>
</tr>
<tr>
<td>RM-PSW122KVAE</td>
<td>#2/0</td>
<td>230A</td>
<td>250A</td>
</tr>
<tr>
<td>RM-PSW242KVA</td>
<td>#1/0</td>
<td>114A</td>
<td>125A</td>
</tr>
<tr>
<td>RM-PSW242KVAE</td>
<td>#1/0</td>
<td>111A</td>
<td>125A</td>
</tr>
<tr>
<td>RM-PSW482KVA</td>
<td>#2</td>
<td>54A</td>
<td>70A</td>
</tr>
<tr>
<td>RM-PSW482KVAE</td>
<td>#2</td>
<td>52A</td>
<td>70A</td>
</tr>
<tr>
<td>RM-PSW1102KVA</td>
<td>#8</td>
<td>24A</td>
<td>25A</td>
</tr>
<tr>
<td>RM-PSW1102KVAE</td>
<td>#8</td>
<td>24A</td>
<td>25A</td>
</tr>
<tr>
<td>RMPSW2202KVA</td>
<td>#16</td>
<td>12A</td>
<td>15A</td>
</tr>
<tr>
<td>RM-PSW2202KVA</td>
<td>#16</td>
<td>12A</td>
<td>15A</td>
</tr>
</tbody>
</table>

Also, use only high quality copper wiring and keep cable length short from 3-6 feet.
2-7 **Inverter Operation:**

To operate the power inverter, turn it on using the ON/OFF switch on the front panel. The power inverter is now ready to deliver AC power to your loads.

If you are operating several loads from the power inverter, turn them on separately after the inverter has been turned on.

This will ensure that the power inverter does not have to deliver the starting currents for all the loads at once.

2-7-1 **Controls and indicators:**

The ON / OFF switch turns the control circuit in the power inverter on and off.

The PSW2KVA/E Inverter operates from an input voltage ranging from:

- 10.0 to 16.0 VDC for 12V models
- 20.0 to 32.0 VDC for 24V models
- 42.0 to 62.0 VDC for 48V models
- 90.0 to 140.0VDC for 110V models
- 180.0 to 275.0VDC for 220V models

The PSW2KVA/E Inverter will indicate high and low DC voltage conditions as follows:

<table>
<thead>
<tr>
<th>Model</th>
<th>DC Input over voltage shut-down</th>
<th>DC Input over voltage alarm</th>
<th>DC Input under voltage alarm</th>
<th>DC Input under voltage shut-down</th>
</tr>
</thead>
<tbody>
<tr>
<td>RM-PSW122KVA</td>
<td>16.0VDC</td>
<td>15.5VDV</td>
<td>10.5VDC</td>
<td>10.0VDC</td>
</tr>
<tr>
<td>RM-PSW122KVAE</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>RM-PSW242KVA</td>
<td>32.0VDC</td>
<td>31.0VDV</td>
<td>21.0VDC</td>
<td>20.0VDC</td>
</tr>
<tr>
<td>RM-PSW242KVAE</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>RM-PSW482KVA</td>
<td>62.0VDC</td>
<td>61.0VDV</td>
<td>43.0VDC</td>
<td>42.0VDC</td>
</tr>
<tr>
<td>RM-PSW482KVAE</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>RM-PSW1102KVA</td>
<td>140VDC</td>
<td>135VDC</td>
<td>95VDC</td>
<td>90VDC</td>
</tr>
<tr>
<td>RM-PSW1102KVAE</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>RM-PSW2202KVA</td>
<td>275VDC</td>
<td>270VDC</td>
<td>185VDC</td>
<td>180VDC</td>
</tr>
<tr>
<td>RM-PSW2202KVAE</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

2-7-2 **Output Voltage Indicator:**

LED displays light on VAC as show as output Voltage value

2-7-3 **Output Current Indicator**

LED displays light on AMP as show as output current value

2-7-4 **Output Watts Indicator**

LED displays light on Watts as show as output Watts’s value

2-7-5 **Input DC Voltage Indicator**

LED displays light on VDC as show as input DC voltage value

2-7-6 **Temperature Indicator**

LED displays light on TEMP as show as internal operating temperature value

2-7-7 **Output Frequency DC Indicator**

LED displays light on Hz as show as output frequency value
Please have the accuracy of 6 functions of display, as below:

<table>
<thead>
<tr>
<th>Function</th>
<th>VAC</th>
<th>AMP</th>
<th>WATT</th>
<th>VDC</th>
<th>TEMP</th>
<th>Frequency</th>
</tr>
</thead>
<tbody>
<tr>
<td>Range</td>
<td>100-120 VAC</td>
<td>200-240 VAC</td>
<td>0-20A</td>
<td>0-2KW</td>
<td>10-16 VDC</td>
<td>20-32 VDC</td>
</tr>
<tr>
<td>Accuracy</td>
<td>± 1%</td>
<td>± 1%</td>
<td>1% ± 0.5A</td>
<td>± 3%</td>
<td>± 2%</td>
<td>± 2%</td>
</tr>
</tbody>
</table>

2-7-8 Over voltage protection indicator: (OVP)

The over voltage indicator indicates that the power inverter has shut itself down because its input voltage exceeded 12V/24V/48VDC version. (See page 12)

2-7-9 Under voltage protection indicator: (UVP)

The under voltage indicator indicates that the power inverter has shut itself down because its input voltage fell below 12V/24V/48VDC. (See page 12)

2-7-10 Over temp protection indicator: (OTP)

The over temp indicator indicates that the power inverter has shut itself down because its temp has become overheated. The power inverter may overheat because it has been operated at power levels above its rating, or because it has been installed in a location which does not allow it to dissipate heat properly. The power inverter will automatically back up, once it has cooled off.

2-7-11 Overload protection indicator: (OLP)

The overload indicator indicates that the power inverter has shut itself down. When output voltage over continue power, then must return to operate manually.
2-8 Cooling fan working code:

Cooling fan of inverter is through detecting output power and over temperature situation to work.

When start to turn on the inverter and output power is under 300W, the cooling fan does not start running. It complies with saving energy sources requirement. Until, output power is up to 300W, the cooling fan will start to work in order to drop the inner temperature.

If the ventilation opening is obstructed, the inverter will enter over temperature protection mode (OTP). The cooling fan will continue working to drop the inner temperature. When the temperature comes down to normal situation, the inverter will turn on automatically.

3. Maintenance:

Very little maintenance is required to keep your inverter operating properly.

You should clean the exterior of the unit periodically with a dry cloth to prevent accumulation of dust and dirt. At the same time, tighten the Screws on the DC input terminals.

4. Troubleshooting guide:

WARNING!
Do not open or disassemble the inverter. Attempting to service the unit yourself may result in a risk of electrical shock or fire.

Common problems – television interference:
Operation of the power inverter can interfere with television reception on some channels, if this situation occurs, the following steps may help to alleviate the problems.

- Make sure that the chassis ground lug on the back of the power inverter is solidly connected to the ground system of your vehicle, boat or home.
- Do not operate high power loads with the power inverter while watching television.
- Make sure that the antenna feeding your television provides an adequate (“snow free”) signal and that you are using good quality cable between the antenna and the television.
- Move the television as far away from the power inverter as possible.
- Keep the cables between the battery and the power inverter as short as possible and twist them together about 2 to 3 twists per foot.

This mini radiated interference from the cables.
### Problem and Symptoms

<table>
<thead>
<tr>
<th>Problem and Symptoms</th>
<th>Possible Cause</th>
<th>Solution</th>
</tr>
</thead>
<tbody>
<tr>
<td>Low output voltage</td>
<td>Using average reading voltmeter</td>
<td>Use true RMS reading meter and cable (Ref. point 2-4-7)</td>
</tr>
<tr>
<td>(110V: 95-105VAC, 220V: 190-210VAC)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Load Display OLP flash.</td>
<td>Overload</td>
<td>Reduce load.</td>
</tr>
<tr>
<td>No output voltage. And fault Input voltage.</td>
<td>Low / High input voltage.</td>
<td>Recharge battery, check connections and cable. (Ref. point 2-7-1)</td>
</tr>
<tr>
<td>No output voltage. Over Temp indicator. Load less than: 1000W</td>
<td>Thermal shutdown</td>
<td>Improve ventilation. Make sure ventilation openings in inverter are not obstructed, reduce ambient temperature.</td>
</tr>
<tr>
<td>No output voltage, Over Load indicator.</td>
<td>Short circuit or wiring error.</td>
<td>Check AC wiring for short circuit or improper polarity (hot and neutral reversed)</td>
</tr>
<tr>
<td>Very high power load</td>
<td></td>
<td>Remove load</td>
</tr>
</tbody>
</table>

### 5. Warranty:

We warrant this product against defects in materials and workmanship for a period of 12 months from the date of purchase and will repair or replace any defective power inverter when directly returned (postage paid) to us.

This warranty will be considered void if the unit has suffered any obvious damage by natural and man-made factors or alteration either internal or external and does not cover damage arising from improper use such as plugging the unit into an unsuitable power sources attempts to operate products with excessive power consumption requirement, or use in unsuitable environments.

This is the only warranty that the company makes.

No other warranties express or imply including warranties of merchantability and fitness for a particular purpose.

Repair and replacement are your sole remedies and the company shall not be liable for damages, whether direct, incidental, special or consequential, even though caused by negligence or other fault.
6. Important Safety Instructions

WARNING!
Before you install and use your inverter, be sure to read and save these safety instructions.

6-1 General Safety Precautions

6-1-1 Do not expose the -PSW2KAV/E Inverter to rain, snow, spray, bilge or dust. To reduce risk of hazard, do not cover or obstruct the ventilation openings. Do not install the -PSW2KVA/E Inverter in a zero-clearance compartment. Overheating may result.

6-1-2 To avoid a risk of fire and electronic shock. Make sure that existing wiring is in good electrical condition; and that wire size is not undersized. Do not operate the -PSW2KVA/E Inverter with damaged or substandard wiring.

6-1-3 This equipment contains components which can produce arcs or sparks. To prevent fire or explosion do not install in compartments containing batteries or flammable materials or in locations where require ignition protected equipment. This includes any space containing gasoline-powered machinery, fuel tanks, or joints, fittings, or other connection between components of the fuel system.

6-2 Precautions When Working with Batteries

6-2-1 If battery acid contacts skin or clothing, wash immediately with soap and water. If acid enters eye, immediately flood eye with running cold water for at least 20 minutes and get medical attention immediately.

6-2-2 NEVER smoke or allow a spark or flame in vicinity of battery or engine.

6-2-3 Do not drop a metal tool on the battery. The resulting sparks or short-circuits on the battery or other electrical part may cause an explosion.

6-2-4 Remove personal metal items such as rings, bracelets, necklaces, and watches when working with a lead-acid battery. A lead-acid battery produces a short-circuit current high enough to weld a ring or the like to metal, causing a severe burn.
7. Appendices A

7-1. Dip Switch (at the left side of inverter)

<table>
<thead>
<tr>
<th>S1</th>
<th>FREQ. (Hz)</th>
<th>S2</th>
<th>S3</th>
<th>BAUD RATE</th>
<th>S4</th>
<th>POWER SAVING</th>
<th>ACV-ADJ</th>
</tr>
</thead>
<tbody>
<tr>
<td>ON</td>
<td>60</td>
<td>ON</td>
<td>ON</td>
<td>2400</td>
<td>ON</td>
<td>DISABLE</td>
<td>H-L..........</td>
</tr>
<tr>
<td>OFF</td>
<td>50</td>
<td>OFF</td>
<td>ON</td>
<td>4800</td>
<td>OFF</td>
<td>ENABLE</td>
<td>H-L..........</td>
</tr>
<tr>
<td>----</td>
<td>----</td>
<td>ON</td>
<td>OFF</td>
<td>9600</td>
<td>----</td>
<td>----</td>
<td>----</td>
</tr>
<tr>
<td>----</td>
<td>----</td>
<td>OFF</td>
<td>OFF</td>
<td>19200</td>
<td>----</td>
<td>----</td>
<td>----</td>
</tr>
</tbody>
</table>

S1: Freq (Hz)
S2/S3: Baud Rate
S4: power saving mode – Disable / Enable
When you set up S1~S4, please reset the inverter and let update data through CPU.

7-2 Tune VR

Tune VR (VAC) output voltage from 100 – 120 VAC or 200 – 240 VAC
The VAC value will gradually increase if tune VR from right to left.